Research Article

Minimizing Total Weighted Completion Time on Single Machine with Past-Sequence-Dependent Setup Times and Exponential Time-Dependent and Position-Dependent Learning Effects

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This paper addresses a single-machine problem in which the past-sequence-dependent (p-s-d) setup times and exponential time-dependent and position-dependent learning effects are considered. By the exponential time-dependent learning effect, it means that the processing time of a job is defined by an exponent function of the total actual processing time of the already processed jobs. The setup times are proportional to the length of the already processed jobs. The aim is to minimize the total weighted completion time, this is an NP-hard problem. Under certain conditions, it is shown that the classical WSPT rule is optimal for the problem.

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1. Introduction

In classical scheduling problems, the processing time of a job is assumed to be a constant. However, in many realistic problems of operations management, both machines and workers can improve their performance by repeating the production operations. Therefore, the actual processing time of a job is shorter if it is scheduled later in a sequence. This phenomenon is known as the "learning effect" in literature (see [1]). During the last few years, learning effect has attracted growing attention from the scheduling research community on account of its significance. Concerning the learning effects, two different approaches in scheduling environments have been suggested. The first one can be best described as position-dependent learning, which was first introduced into the field of scheduling by Biskup in [2] and Cheng and Wang in [3], meaning that learning is affected by the pure number of jobs being processed. Many references have studied such a learning effect model thereafter, a sample of these papers can be seen in [4–13]. However, the position-dependent learning effects neglect the processing times of the jobs already processed. If human interactions

have a significant impact during the processing of jobs, the processing time will add to the employees' experience and cause learning effects. For situations like this, Kuo and Yang in [14] introduced a time-dependent learning effect, that is, the sum of processing time dependent learning, and showed that the shortest processing time (SPT) rule is optimal for the objective of minimizing the total completion time. For more papers about this timedependent learning model, the reader is referred to the papers [15–17]. Besides, Koulamas and Kyparisis in [18] introduced a general sum of processing time-dependent learning effect model in which employees learn more if they perform a job with a longer processing time. Recently, Wu and Lee in [19] proposed a new learning model where the actual job processing time not only depends on its scheduled position but also depends on the sum of the processing times of jobs already processed. Let p_{ir} denote the actual processing time job J_j scheduled in *r*th position, then $p_{jr} = (1 + \sum_{k=1}^{r-1} p_{[k]} / \sum_{k=1}^{n} p_k)^{a_1} r^{a_2}$, where $p_{[k]}$ is the normal processing time of the *k*th job in a sequence and $a_1 \le 0$, $a_2 \le 0$. Under this model they showed that the SPT sequence is optimal for minimizing makespan and total completion time on single machine under the proposed learning model. In addition, they showed that the WSPT sequence is optimal for minimizing the sum of the weighted completion times if jobs have agreeable weights. Cheng et al. in [20] consider another learning model, in which the learning effect is given as $p_{jr} = (1 - \sum_{k=1}^{r-1} p_{[k]} / \sum_{k=1}^{n} p_k)^{a_1} r^{a_2}$, where $a_1 \ge 1, a_2 \le 0$. Under this learning model, they obtained the same results as that in [19]. Further, they showed that the EDD sequence is optimal for the maximum lateness if jobs have agreeable due dates. For a recent state-of-the-art review on scheduling models and problems with learning effects, the readers are referred to [21].

On the other hand, it is reasonable and necessary to consider scheduling problems with setup times (see [22]). There are two types of setup time or setup cost, namely, sequence-independent and sequence-dependent. In the first case, the setup time/cost depends solely on the task to be processed, regardless of its preceding task. While in the sequence-dependent type, setup time/cost depends on both the task and its preceding task. For recent results and trends in scheduling problems with setup times or costs, the reader may refer to the recent review paper [23]. Koulamas and Kyparisis in [24] first introduced a scheduling problem with past-sequence-dependent (p-s-d) setup times, that is, the setup time is dependent on all already scheduled jobs. They showed that the standard single-machine scheduling problems with p-s-d setup times to minimize makespan, total completion time and the total absolute differences in completion times. Subsequently, Kuo and Yang in [25], Wang in [26], Biskup and Herrmann [27], Wang et al. in [28] studied different single-machine scheduling problems with time-dependent learning effect and setup times considerations.

From the learning models mentioned earlier, it is not hard to see that the actual processing time of, say, the *r*th job is affected by the sum of the normal processing times of the preceding r-1 jobs. This learning effect model is based on the assumption that the number of operating processes in a job depends on the repetitions of the same operation. However, in many situations, the operating processes of a job are different, for example, car repair or maintenance and patient diagnosis and treatment. The conditions of cars or patients are different. Hence, there are no identical repetitions of operating the job. In such situations, the learning effect is due to the experiences of operating jobs, that is, the total actual processing time of jobs. To the best of our knowledge, apart from the recent paper [29], it has not been investigated the scheduling models considering the actual

time-dependent learning effect. In this paper, we consider a single machine total completion time minimization problem with past-sequence-dependent setup times and learning effect where the actual processing time of a job is not only an exponential function of the total actual processing times of the jobs already processed but also a function of the job's scheduled position.

2. Problem Formulation

The model is described as follows. There are given a single machine and *n* independent and nonpreemptive jobs that are immediately available for processing. The normal processing time of job J_j is p_j ($1 \le j \le n$). Associated with each job J_j ($1 \le j \le n$) is a weight w_j and a due-date d_j . Let $p_{[k]}$ and $p_{[k]}^A$ be the normal processing time and the actual processing time of a job when it is scheduled in the *k*th position in a sequence, respectively. Let p_{jr}^A be the *actual* processing time of job J_j when it is scheduled in position *r* in a sequence. Then

$$p_{jr}^{A} = p_{j} \alpha^{-\beta (\sum_{k=1}^{r-1} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})} r^{\tau}, \qquad (2.1)$$

where $p_{[1]}^A = p_{[1]}$, $p_{[s]}^A = p_{[s]} \alpha^{-\beta(\sum_{k=1}^{s-1} p_{[k]}^A / \sum_{k=1}^{n} p_{[k]})} s^{\tau}$ (1 < s ≤ r - 1), $\alpha \ge 1$, $\beta \ge 0$, and $\tau \le 0$. For convenience, we denote this actual time-dependent and job-position dependent learning effect defined in (2.1) by LE_{at-p} .

As in [24, 26], we assume that the p-s-d setup time of a job if it is scheduled in position r is given by

$$s_{[1]} = 0, \qquad s_{[r]} = \sum_{k=1}^{r-1} b p^A_{[k]},$$
 (2.2)

where $b \ge 0$ is a normalizing constant, and we denote the p-s-d setup given in (2.2) by s_{psd} .

For a given schedule *S*, let $C_j(S)$ denote the completion time of job J_j and $C_{[r]}(S)$ represent the complete time of the job scheduled in the *r*th position in π . For single-machine scheduling with past-sequence-dependent setup times and time-dependent learning effect, Wang in [26] showed that the completion time of the *r*th job in a given sequence *S* is given by

$$C_{[r]}(S) = \sum_{k=1}^{r} (b(r-k) + 1)p_{[k]}^{A}.$$
(2.3)

Similarly, the completion time of the *r*th job in a given sequence *S* under (2.1) is

$$C_{[r]}(S) = \sum_{k=1}^{r} (b(r-k)+1) p_{[k]} \alpha^{-\beta(\sum_{l=1}^{k-1} p_{[l]}^{A} / \sum_{l=1}^{n} p_{[l]})} k^{\tau}.$$
(2.4)

Let C_{\max} denote the makespan, where $C_{\max} = \max\{C_1, C_2, ..., C_n\}$. Let $\sum w_j C_j$ represent the weighted sum of completion times. In the remaining part of the paper, the problem will be denoted using the three-field notation scheme $1/LE_{at-p}$, $s_{psd} / \sum w_j C_j$ introduced by Graham et al. in [30].

3. Total Completion Time Minimization Problem

In this section, we consider the total completion time minimization problems with pastsequence-dependent setup times defined in (2.2) and the learning effect defined in (2.1).

First, we give three lemmas, which are useful for the following theorem.

Lemma 3.1. It holds that, $t^{\lambda}((r+1)/r)^{\tau} - \lambda t((r+1)/r)^{\tau} + \lambda - 1 > 0$ for $\lambda > 1$, $0 \le t \le 1$, $\tau \le 0$, and r = 1, 2, ..., n - 1.

Proof. Let

$$F(t) = t^{\lambda} \left(\frac{r+1}{r}\right)^{\tau} - \lambda t \left(\frac{r+1}{r}\right)^{\tau} + \lambda - 1.$$
(3.1)

Taking the first derivative of F(t) with respect to t, we have

$$F'(t) = \lambda t^{\lambda - 1} \left(\frac{r+1}{r}\right)^{\tau} - \lambda \left(\frac{r+1}{r}\right)^{\tau} = \lambda \left(\frac{r+1}{r}\right)^{\tau} \left(t^{\lambda - 1} - 1\right).$$
(3.2)

Since $\lambda > 1$ and $0 \le t \le 1$, we have $F'(t) \le 0$. This implies that F(t) is nonincreasing on $0 \le t \le 1$. Hence,

$$F(t) \ge F(1) = \left(\frac{r+1}{r}\right)^{\tau} - \lambda \left(\frac{r+1}{r}\right)^{\tau} + \lambda - 1 = (\lambda - 1)\left(1 - \left(\frac{r+1}{r}\right)^{\tau}\right) > 0$$
(3.3)

for $\lambda > 1$, $\tau \le 0$ and r = 1, 2, ..., n - 1. This completes the proof.

Lemma 3.2. It holds that,
$$1 - \lambda_1 t((r+1)/r)^{\tau} + \lambda_2 t \ln t((r+1)/r)^{\tau} \ge 0$$
 for $0 < t \le 1$, $\tau \le 0$, $0 \le \lambda_1 \le \lambda_2 \le 1$, and $r = 1, 2, ..., n-1$.

Proof. Let

$$F(t,\lambda_1,\lambda_2) = 1 - \lambda_1 t \left(\frac{r+1}{r}\right)^{\tau} + \lambda_2 t \ln t \left(\frac{r+1}{r}\right)^{\tau}.$$
(3.4)

Then $\partial F/\partial \lambda_1 = -t((r+1)/r)^{\tau} < 0$, $\partial F/\partial \lambda_2 = t \ln t((r+1)/r)^{\tau} \le 0$, thus we have

$$F(t,\lambda_1,\lambda_2) \ge F(t,1,1) = 1 - t \left(\frac{r+1}{r}\right)^{\tau} + t \ln t \left(\frac{r+1}{r}\right)^{\tau}.$$
(3.5)

Let

$$f(t) = 1 - t \left(\frac{r+1}{r}\right)^{\tau} + t \ln t \left(\frac{r+1}{r}\right)^{\tau}.$$
 (3.6)

Then $f'(t) = ((r+1)/r)^{\tau} \ln t \le 0$, hence f(t) is nonijncreasing on t and $f(t) \ge f(1) = 1 - ((r+1)/r)^{\tau} \ge 0$ for $0 < t \le 1$. Therefore, $F(t, \lambda_1, \lambda_2) \ge 0$ for $0 < t \le 1$, $\tau \le 0$, $0 \le \lambda_1 \le \lambda_2 \le 1$, and $r = 1, 2, \ldots, n-1$. This completes the proof.

Lemma 3.3. It holds that, $\mu [1 - \lambda_1 t((r+1)/r)^{\tau}] - [1 - \lambda_2 t^{\mu} ((r+1)/r)^{\tau}] \ge 0$ for $\mu \ge 1, 0 < t \le 1, \tau \le 1, 0 \le \lambda_1 \le \lambda_2 \le 1$, and r = 1, 2, ..., n-1.

Proof. Let

$$h(\mu) = \mu \left[1 - \lambda_1 t \left(\frac{r+1}{r} \right)^{\tau} \right] - \left[1 - \lambda_2 t^{\mu} \left(\frac{r+1}{r} \right)^{\tau} \right].$$
(3.7)

To take the first and second derivatives of (3.7) with respect to μ , we have

$$h'(\mu) = 1 - \lambda_1 t \left(\frac{r+1}{r}\right)^{\tau} + \lambda_2 t^{\mu} \ln t \left(\frac{r+1}{r}\right)^{\tau},$$

$$h''(\mu) = \lambda_2 t^{\mu} \ln^2 t \left(\frac{r+1}{r}\right)^{\tau} \ge 0.$$
(3.8)

Hence, $h'(\mu)$ is nondecreasing on $\mu \ge 1$, that is, $h'(\mu) \ge h'(1)$ for $\mu \ge 1$. By Lemma 3.2, we have

$$h'(1) = 1 - \lambda_1 t \left(\frac{r+1}{r}\right)^{\tau} + \lambda_2 t \ln t \left(\frac{r+1}{r}\right)^{\tau} \ge 0.$$
(3.9)

Therefore, $h'(\mu) \ge h'(1) \ge 0$. Hence, $h(\mu)$ is nondecreasing on μ , that is, $h(\mu) \ge h(1) = (\lambda_2 - \lambda_1)t((r+1)/r)^{\tau} \ge 0$ for $t \ge 0$, $\tau \le 0$, $0 \le \lambda_1 \le \lambda_2 \le 1$ and r = 1, 2, ..., n-1. This completes the proof.

Theorem 3.4. For the total completion time minimization problem $1/LE_{at-p}$, $s_{psd} / \sum w_j C_j$ when p_{jr}^A is given by (2.1), an optimal schedule can be obtained by sequencing jobs in the WSPT rule if $p_l \leq ((b+1)/3^{\tau}\beta \ln \alpha) \sum_{k=1}^{n} p_k$ (l = 1, ..., n) and jobs have reversely agreeable weights, that is, $p_i < p_j$ implies $w_i \geq w_j$ for all jobs J_i and J_j .

Proof (by pair-wise interchanging technique). Consider an optimal schedule *S* that does not follow the WSPT rule. Then in this schedule there must be at least two adjacent jobs, say job J_j followed by job J_i such that $p_j/w_j > p_i/w_i$ which implies that $p_j \ge p_i$ by reversely agreeable weights. If $p_j > p_i$, then $w_i \ge w_j$; if $p_i = p_j$, then $w_i > w_j$. Assume that job J_j is scheduled in position *r*. By performing an adjacent pair-wise interchange of jobs J_j and J_i and remaining all the other jobs in their original positions, we can obtain a new schedule, denoted by S'. Whereas under the original schedule J_j is scheduled in position r and J_i is scheduled in position r + 1, under S', J_i is scheduled in position r, and J_j is scheduled in position r + 1. Denote $S = (\sigma_1, J_j, J_i, \sigma_2)$, let C_{σ_1} be the completion time of the last job in σ_1 , and let J_k be the first job in σ_2 .

The completion times of the jobs processed before jobs J_j and J_i are not affected by the interchange. In the following we will show that $w_iC_i(S') + w_jC_j(S') \le w_iC_i(S) + w_jC_j(S)$

and the completion times of the jobs processed after jobs J_j and J_i are not increased by the interchanging argument. Under *S*, the completion times of jobs J_j and J_i are

$$C_{j}(S) = \sum_{k=1}^{r-1} (b(r-k)+1) p_{[k]}^{A} + p_{j} \alpha^{-\beta(\sum_{k=1}^{r-1} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})} r^{\tau},$$

$$C_{i}(S) = \sum_{k=1}^{r-1} (b(r+1-k)+1) p_{[k]}^{A} + (b+1) p_{j} \alpha^{-\beta(\sum_{k=1}^{r-1} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})} r^{\tau} + p_{i} \alpha^{-\beta((\sum_{k=1}^{r-1} p_{[k]}^{A} + p_{jr}^{A}) / \sum_{k=1}^{n} p_{[k]})} (r+1)^{\tau}.$$
(3.10)

whereas under S', they are

$$C_{i}(S') = \sum_{k=1}^{r-1} (b(r-k)+1)p_{[k]}^{A} + p_{i}\alpha^{-\beta(\sum_{k=1}^{r-1}p_{[k]}^{A}/\sum_{k=1}^{n}p_{[k]})}r^{\tau},$$

$$C_{j}(S') = \sum_{k=1}^{r-1} (b(r+1-k)+1)p_{[k]}^{A} + (b+1)p_{i}\alpha^{-\beta(\sum_{k=1}^{r-1}p_{[k]}^{A}/\sum_{k=1}^{n}p_{[k]})}r^{\tau} + p_{j}\alpha^{-\beta((\sum_{k=1}^{r-1}p_{[k]}^{A}+p_{jr}^{A})/\sum_{k=1}^{n}p_{[k]})}(r+1)^{\tau}.$$
(3.11)

So we have

$$w_{i}C_{i}(S) + w_{j}C_{j}(S) - w_{i}C_{i}(S') - w_{j}C_{j}(S')$$

$$= b(w_{i} - w_{j})\sum_{k=1}^{r-1} p_{[k]}^{A} + b(w_{i}p_{j} - w_{j}p_{i})\alpha^{-\beta(\sum_{k=1}^{r-1}p_{[k]}^{A}/\sum_{k=1}^{n}p_{[k]})}r^{\tau}$$

$$+ (w_{i} + w_{j})(p_{j} - p_{i})\alpha^{-\beta(\sum_{k=1}^{r-1}p_{[k]}^{A}/\sum_{k=1}^{n}p_{[k]})}r^{\tau}$$

$$+ w_{i}p_{i}\alpha^{-\beta((\sum_{k=1}^{r-1}p_{[k]}^{A}+p_{jr}^{A})/\sum_{k=1}^{n}p_{[k]})}(r+1)^{\tau} - w_{j}p_{j}\alpha^{-\beta((\sum_{k=1}^{r-1}p_{[k]}^{A}+p_{jr}^{A})/\sum_{k=1}^{n}p_{[k]})}(r+1)^{\tau}.$$
(3.12)

Let $x = \alpha^{-\beta(\sum_{k=1}^{r-1} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})}$, $\lambda_1 = w_j / (w_i + w_j)$, $\lambda_2 = w_i / (w_i + w_j)$, $\mu = p_j / p_i$, and $t = \alpha^{-\beta(p_{ir}^{A} / \sum_{k=1}^{n} p_k)}$. Clearly $\mu \ge 1$, $0 \le \lambda_1 \le \lambda_2 \le 1$, and t > 0. Then the last three terms in (3.12) can be rewritten as

$$w_i C_i(S) + w_j C_j(S) - w_i C_i(S') - w_j C_j(S')$$

= $p_i (w_i + w_j) r^{\tau} x \left\{ \mu \left[1 - \lambda_1 t \left(\frac{r+1}{r} \right)^{\tau} \right] - \left[1 - \lambda_2 t^{\mu} \left(\frac{r+1}{r} \right)^{\tau} \right] \right\}$ (3.13)
 ≥ 0 (by Lemma 3.3).

From $p_j/w_j > p_i/w_i$, we have $b(w_ip_j - w_jp_i)\alpha^{-\beta(\sum_{k=1}^{r-1}p_{[k]}^A/\sum_{k=1}^n p_{[k]})}r^{\tau} > 0$. In addition, from $p_j \ge p_i$, which implies that $w_i \ge w_j$, we have $b(w_i - w_j)\sum_{k=1}^{r-1}p_{[k]}^A \ge 0$. Hence,

$$w_i C_i(S) + w_j C_j(S) > w_i C_i(S') + w_j C_j(S').$$
(3.14)

Next, we will show that the completion times of the jobs in σ_2 are not increased by the interchanging argument. Firstly, we show that $C_i(S') \leq C_i(S)$ after interchanging. Since

$$\frac{C_{j}(S') - C_{i}(S)}{p_{i}xr^{\tau}} = (b+1)\left(1 - \frac{p_{j}}{p_{i}}\right) + \frac{p_{j}}{p_{i}}\alpha^{-\beta(p_{ir}^{A}/\sum_{k=1}^{n}p_{[k]})}\left(\frac{r+1}{r}\right)^{\tau} - \alpha^{-\beta(p_{jr}^{A}/\sum_{k=1}^{n}p_{[k]})}\left(\frac{r+1}{r}\right)^{\tau},$$
(3.15)

then let $t = \alpha^{-\beta(p_{ir}^A / \sum_{k=1}^{n} p_k)}$ and $\lambda = p_j / p_i$. It is clearly that $t \ge 0$ and $\lambda > 1$. By substituting t and λ into (3.15), it is simplified to

$$\frac{C_j(S') - C_i(S)}{p_i x r^{\tau}} = \left\{ (b+1)(1-\lambda) + \lambda t \left(\frac{r+1}{r}\right)^{\tau} - t^{\lambda} \left(\frac{r+1}{r}\right)^{\tau} \right\}.$$
(3.16)

By Lemma 3.1, we have $C_i(S') < C_i(S)$.

Secondly, we show that the completion times of the jobs in σ_2 are not increased. Note that J_k is the first job in σ_2 , it is scheduled in (r + 2)th position, let

$$\Lambda_{1} = p_{i} \alpha^{-\beta(\sum_{k=1}^{r-1} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})} r^{\tau} + p_{j} \alpha^{-\beta(\sum_{k=1}^{r} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})} (r+1)^{\tau},$$

$$\Lambda_{2} = p_{j} \alpha^{-\beta(\sum_{k=1}^{r-1} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})} r^{\tau} + p_{i} \alpha^{-\beta(\sum_{k=1}^{r} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})} (r+1)^{\tau}.$$
(3.17)

Then we have

$$\frac{\Lambda_1 - \Lambda_2}{p_i x r^{\tau}} = (1 - \lambda) + \lambda t \left(\frac{r+1}{r}\right)^{\tau} - t^{\lambda} \left(\frac{r+1}{r}\right)^{\tau}.$$
(3.18)

By Lemma 3.1 we have $\Lambda_1 < \Lambda_2$. Since

$$C_{k}(S') = C_{j}(S') + b\left(\sum_{l=1}^{r-1} p_{[l]}^{A} + p_{ir}^{A} + p_{jr+1}^{A}\right) + p_{k}\alpha^{-\beta((\sum_{l=1}^{r-1} p_{[l]}^{A} + p_{ir}^{A} + p_{jr+1}^{A})/\sum_{l=1}^{n} p_{[l]})}(r+2)^{\tau}$$

$$= \sum_{k=1}^{r-1} (b(r+2-k)+1)p_{[k]}^{A} + (2b+1)p_{i}\alpha^{-\beta(\sum_{k=1}^{r-1} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})}r^{\tau}$$

$$+ (b+1)p_{j}\alpha^{-\beta((\sum_{k=1}^{r-1} p_{[k]}^{A} + p_{ir}^{A})/\sum_{k=1}^{n} p_{[k]})}(r+1)^{\tau} + p_{k}\alpha^{-\beta((\sum_{l=1}^{r-1} p_{[l]}^{A} + p_{ir+1}^{A})/\sum_{l=1}^{n} p_{[l]})}(r+2)^{\tau},$$

$$C_{k}(S) = C_{i}(S) + b\left(\sum_{l=1}^{r-1} p_{[l]}^{A} + p_{jr}^{A} + p_{ir+1}^{A}\right) + p_{k}\alpha^{-\beta((\sum_{l=1}^{r-1} p_{[l]}^{A} + p_{ir+1}^{A})/\sum_{l=1}^{n} p_{[l]})}(r+2)^{\tau}$$

$$= \sum_{k=1}^{r-1} (b(r+2-k)+1)p_{[k]}^{A} + (2b+1)p_{j}\alpha^{-\beta(\sum_{k=1}^{r-1} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})}r^{\tau}$$

$$+ (b+1)p_{i}\alpha^{-\beta((\sum_{k=1}^{r-1} p_{[k]}^{A} + p_{jr}^{A})/\sum_{k=1}^{n} p_{[k]})}(r+1)^{\tau} + p_{k}\alpha^{-\beta((\sum_{l=1}^{r-1} p_{[l]}^{A} + p_{jr}^{A} + p_{jr}^{A})/\sum_{k=1}^{n} p_{[k]})}(r+1)^{\tau}$$

$$(3.19)$$

Then we have

$$C_{k}(S') - C_{k}(S) = b(p_{i} - p_{j}) \alpha^{-\beta(\sum_{k=1}^{r-1} p_{[k]}^{A} / \sum_{k=1}^{n} p_{[k]})} r^{\tau} + (b+1)(\Lambda_{1} - \Lambda_{2}) + p_{k}(r+2)^{\tau} \left(\alpha^{-\beta((\Lambda + \Lambda_{1})/P)} - \alpha^{-\beta((\Lambda + \Lambda_{2})/P)} \right) < (b+1)(\Lambda_{1} - \Lambda_{2}) + p_{k}(r+2)^{\tau} \left(-\frac{\beta \ln \alpha}{P} \alpha^{-\beta((\Lambda + \xi)/P)} \right) (\Lambda_{1} - \Lambda_{2})$$
(3.20)
$$= (\Lambda_{2} - \Lambda_{1}) \left[p_{k}(r+2)^{\tau} \left(\frac{\beta \ln \alpha}{P} \alpha^{-\beta((\Lambda + \xi)/P)} \right) - (b+1) \right] < \left[(\beta 3^{\tau} \ln \alpha) \frac{p_{k}}{P} - (b+1) \right] (\Lambda_{2} - \Lambda_{1}).$$

For any job J_l , by assumption $p_l \leq (b+1)/3^{\tau}\beta \ln \alpha \sum_{k=1}^{n} p_k$ for $\alpha \geq 1$ and $\beta \geq 0$. Then (3.20) is not larger than zero, that is, $C_k(S') \leq C_k(S)$. Similarly, we have $C_h(S') \leq C_h(S)$ for any J_h in σ_2 .

Repeating this interchange argument for all jobs not sequenced in the WSPT rule yields the theorem. $\hfill \Box$

Corollary 3.5. For the problem $1/LE_{at-p}$, s_{psd}/C_{max} when p_{jr}^A is given by (2.1), if $p_l \leq \sum_{k=1}^{n} p_k/3^{\tau}\beta \ln \alpha$ (l = 1, ..., n), then there exists an optimal schedule in which the job sequence is determined by the SPT rule.

Proof. it can be directly from the proof of Theorem 3.4.

Corollary 3.6. For the problem $1/LE_{at-p}$, $s_{psd}/\sum C_j$ when p_{jr}^A is given by (2.1), if $p_l \leq \sum_{k=1}^n p_k/3^{\tau}\beta \ln \alpha$ (l = 1, ..., n), then there exists an optimal schedule in which the job sequence is determined by the SPT rule.

Corollary 3.7. For the problem $1/LE_{at-p}$, $s_{psd}/\sum C_j^k$ when p_{jr}^A is given by (2.1), if $p_l \leq \sum_{k=1}^n p_k/3^{\tau}\beta \ln \alpha$ (l = 1, ..., n), then there exists an optimal schedule in which the job sequence is determined by the SPT rule.

Proof. Here, we still use the same notations as in the proof of Theorem 3.4. In order to show S' dominates S, it suffices to show that (i) $C_j(S') \leq C_i(S)$, (ii) $C_l(S') \leq C_l(S)$ for any job J_l $(l \neq i, j)$ and (iii) $C_i^k(S') + C_i^k(S') \leq C_i^k(S) + C_j^k(S)$.

The proof of part (i) and part (ii) are given in Theorem 3.4. In addition, from $p_i \le p_j$, we have $C_i(S') \le C_j(S)$. Since *k* is a positive real number, we have $C_i^k(S') + C_j^k(S') \le C_i^k(S) + C_j^k(S)$. This completes the proof.

Corollary 3.8. For the problem $1/LE_{at-p}$, s_{psd} , $p_j = p/\sum w_j C_j$ when p_{jr} is given by (2.1), an optimal schedule can be obtained by sequencing jobs in non-increasing order of w_j .

Corollary 3.9. For the problem $1/LE_{at-p}$, s_{psd} , $w_j = kp_j / \sum w_j C_j$ when p_{jr} is given by (2.1), if $p_l \leq ((b+1)/3^r \beta \ln \alpha) \sum_{k=1}^n p_k$ (l = 1, ..., n), then an optimal schedule can be obtained by sequencing jobs in SPT rule.

Remark 3.10. In this paper, the learning effect is defined in (2.1) and p-s-d setup times is defined in (2.2), where the $\alpha \ge 1$, $\beta \ge 0$, $\tau \le 0$, and $b \ge 0$ are controlled parameters. In practises, even human interactions have a significant impact during the processing of jobs, the impact should be limited. In general, half of the decreasing on the processing time is impossible. So the parameters should have practical meaning and properly given. If there parameters satisfy that $((b + 1)/3^{\tau}\beta \ln \alpha) < 1$, then for any job p_l (l = 1, 2, ..., n) we have $p_l \le ((b + 1)/3^{\tau}\beta \ln \alpha) \sum_{k=1}^{n} p_k$. Thus, Theorem 3.4 holds under agreeable condition.

4. Conclusions

In this paper we investigated the single machine total weighted completion time minimization problem with p-s-d setup times and learning effect where the actual processing time of a job is not only an exponential function of the total actual processing times of the jobs already processed but also a function of the job's scheduled position. We show that the classical WSPT rule is optimal under certain conditions. It is suggested for future research to investigate other efficient heuristic algorithm to the problem or extend this kind of learning into the context of other more complicated scheduling settings, or propose more general and practical models.

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